

Certificate

Management system as per
DIN EN ISO 14001:2015



The Certification Body TÜV NORD CERT GmbH hereby confirms as a result of the audit, assessment and certification decision according to ISO/IEC 17021-1:2015, that the organization

Rudolf Rafflenbeul Stahlwarenfabrik GmbH & Co. KG
Eilper Straße 126-128
58091 Hagen
Germany

operates a management system in accordance with the requirements of DIN EN ISO 14001:2015 and will be assessed for conformity within the 3 year term of validity of the certificate.

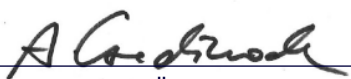
Scope

**Manufacture of drawn wire, transformed sheet iron parts
(spring washer, conical spring washer, spring type straight pins),
provision of heat treatment services (glowing, tempering)
and surface treatment services (zinc plating, phosphating)**

Certificate Registration No. 44 104 070798
Audit Report No. 3542 3232

Valid from 2026-07-14
Valid until 2029-07-13
Initial certification 2023

Essen, 2026-06-10


Certification Body at TÜV NORD CERT GmbH



Visit our database to
verify the validity of
this certificate.

TÜV NORD CERT GmbH
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Deutsche
Akkreditierungsstelle
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